## Floc Size Measurement

#### Flocculation

Process that aggregate small clay particles into bigger flocs to reduce turbidity

Flocs have a maximum size at which they stop absorbing particles



## Objective

Develop a tool to quickly measure floc size and floc size distribution in a nondestructive manner in a flow through cell

Learn about the relationship between floc size and energy dissipation rate.

## Tools

- ➢ Digital Camera
- ► LabVIEW programming
- Strobe light to freeze particle
- ImageJ for image analysis





#### What have been done so far

➢ Literature review

Pixel size measurements

➢ Searching for a new camera

➢ Flow cell calculations

#### **Flow Cell**

>Adapt from an existing glass materials

#### Maximum energy dissipation rate of 10mW/kg

- ➤1 mm biggest expected floc:
- 2 mm of height
- 2 mm of minimum width

#### **Pixel Size of Camera**

Current camera: Basler scA640-70fc

	Distance from Lens		
	MP	(cm)	mm/pix
Basler with 8mm lens	1,1	20	14,08
Basler with 75 mm lens	1,1	100	280,90
Web Cam	1,8	13	28,51
iPhone	5,7	10	5,70

#### > We need a better camera!

#### **Pixel Size of Camera**

Basler8 mm and75 mm

WebcamIphone







# **Image Quality**

- > Estimate a focal point
- Make sure to take into account only particles on focus





Figures from: Keyvani, A. Strom, K. A fully-automated image processing technique to improve measurement of suspended particles and flocs by removing out-of-focus objects. Computers & Geosciences 52 (2013) 189–198

## Image Processing

- ➢ Noise reduction
- Edge detection filter:
- Find particles on focus
- Identify individual particles
- ➢ Make image binary







#### **Next Steps**

>Adquire a camera and flow cell

Calibrate the camera focus and floc sizes with standard size polymer grains

>Integrate camera with software

➢ Run experiments and measure floc sizes!

#### **Questions?**

